



**CUSTOMER
ACCEPTANCE
STANDARD**

No.: TP-860
Date: 4/22/08
Supersedes: 2/02/06
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FIBERGLASS CARDABLE FIBER FOR INTIMATE BLEND YARNS AND FABRICS

I. DESCRIPTION

This E-Type fiberglass product has been chopped into specific lengths from continuous filament strands manufactured with a specific size system.

II. USE

These cardable fibers are designed to be opened and blended with natural and organic synthetic fibers, utilizing conventional textile equipment for the manufacture of intimate blend yarns and dry formed non-woven fabrics.

III. WAIVER OF RESPONSIBILITY

AGY represents only that this cardable fiber complies with the requirements of this specification and does not assume responsibility for the use of the product. The purchaser agrees to satisfy himself as to the suitability of the cardable fibers for the intended use and assumes responsibility for its performance in that use. It is recommended that the customer process a sufficient quantity of the cardable fibers to assure that the total range of variation inherent in the product has been evaluated.

IV. AVAILABLE PRODUCTS, PHYSICAL PROPERTIES AND PACKAGING

A. Available Products and Physical Properties

Products	Lengths	SOLIDS			Test Method*
		Min Ind	Nom	Max Ind	
"H" Filament 700	2"	0.40	0.50	0.60	W-05Fb-1
"DE" Filament 700	2"	0.30	0.50	0.70	W-05Fb-1

* Owens Corning Test Method. Copy available upon request

IV. AVAILABLE PRODUCTS, PACKAGING AND PHYSICAL PROPERTIES - cont'd

B. Available Packaging

The product will be packaged in 50 pound polyethylene bags with a weight tolerance of +1, -0 pound.

C. Chopped Length Tolerance

A minimum of 99% of the strands in a bag shall be within $\pm 1/8$ ". A maximum of 1% of the strands may be greater than nominal plus $1/8$ " but less than 6". A bag containing ends longer than 6" is rejectable.

V. WORKMANSHIP AND VISUAL DEFECTS

Individual bags that contain the following defects are rejectable:

- A. Contamination by dirt, oil, grease, dye or other foreign substances.
- B. Color should be white to off-white and should commercially match the color of approved visual samples as agreed upon by AGY and the customer.

VI. PACKAGING AND IDENTIFICATION

A. Carton

All products will be packed in bulk corrugated cartons of sufficient strength to insure adequate protection in transit and stores.

AGY cannot be responsible for damage resulting from the stacking of pallets higher than two (2) tiers. The pallet employed is 36" x 54" x 5".

B. Identification

Each carton shall be adequately identified with a content label.



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Document History

Date	Description of Change	Train / Review	Author
4/22/08	Solids values changed from 0.3-0.5-0.7 to 0.4-0.5-0.6	No	Ogilvie

(This specification is subject to change without notice.)