



**CUSTOMER
ACCEPTANCE
STANDARD**

No.: TP-680
Date: 25-Nov-09
Supersedes: 18-Feb-09
Page 1 of 3

S-2 GLASS® HIGH TENSILE STRENGTH 402 SIZED CHOP FIBER

I. DESCRIPTION

This is an S-2 Glass® High Tensile Strength Fiberglass "G" (9 micron) filament diameter chop fiber reinforcement. The filaments are treated with a starch oil size chemistry. S-2 Glass chop is a high silica glass fiber with superior mechanical strength, impact strength, stiffness, fatigue resistance, radar transparency, and thermal resistance for demanding applications. The 402 family of S-2 Glass chop is produced in an ISO 9001:2008 certified production facility.

II. PRODUCT NOMENCLATURE

S-2 Glass 402 Chop 35 lb. Carton

III. GENERAL INFORMATION

Reference Textile Fibers For Industry for more information

Filament Designation		Range for Filament Diameter Average			
US Units (letter)	SI Units (microns)	Minimum (inches)	Maximum (inches)	Minimum (microns)	Maximum (microns)
G	9.0	0.00035	0.000399	8.89	10.15

Filament diameter is for reference purposes.

IV. AVAILABLE PRODUCTS

Nomenclature	Nominal Filament Diameter	Chemical Sizing	Nominal Length	
			mm	Inches
S-2 402	"G" Filament (9 Microns)	402*	12.7	0.5
S-2 402	"G" Filament (9 Microns)	402*	19.1	0.75

*402 Sizing is not resin compatible.

For alternative chop lengths, please contact the product engineer or your sales representative.

V. PHYSICAL PROPERTIES

- A. Chopped Length Tolerances
- ± 1 mm (± 0.04 "), based on average chop length.
- B. Test Method for Physical Properties
- Physical properties shall be tested by the manufacturing facility to assure compliance with this specification

VI. VISUAL PROPERTIES

Visual characteristics are defined as those characteristics that are visible to the unaided eye. Individual cartons shall be free of the following:

- Contamination caused by foreign substances,
- Clumps of fuzz,
- Out of spec chop length, and
- Damaged Material.



**CUSTOMER
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No.: TP-680
Date: 25-Nov-09
Supersedes: 18-Feb-09
Page 2 of 3

VII. VISUAL PROPERTIES (continued)

*AGY does not accept responsibility for any damaged material that shows any evidence of physical abuse. Any carton showing evidence of having been opened from the bottom will be considered mishandled by the customer. Such damage or question of damage is the responsibility of the carrier as per AGY terms of sale. AGY accepts no responsibility for any damage occurring in a customer's plant.

VII. PACKAGING INFORMATION AND PREPARATION FOR SHIPMENT

Chopped strands shall be packed in corrugated cartons of sufficient strength to insure adequate protection during transit and storage.

A. Carton Data

Carton: T-360
Width: 15" (38 cm)
Length: 15" (38 cm)
Height: 21" (53 cm)
Net Weight: 35 ± 1 lb. (15.8 ± 0.45 kg)

B. Pallet Data

Size: 45" x 45" x 68" (114 x 114 x 173 cm)
No. Cartons/Pallet: 27
Net Weight/Pallet (approx.): 945 lb. (428.6 kg)

C. A content label shall adequately identify the product.

D. AGY is not responsible for any damage resulting from stacking of pallets higher than two levels.

IX. STORAGE AND SHELF LIFE

A. S-2 Glass Fiber Properties

Roving tensile strength, modulus of elasticity, coefficient of expansion, dielectric constant and yield are inherent properties of the S-2 Glass fiber and have indefinite shelf life.

B. S-2 Glass Fiber Processing The original processing characteristics of S-2 Glass chop will essentially remain constant for a minimum of 1 year from date of shipment. If storage conditions are less than 100 degrees F, and less than 50 percent RH, the processing characteristics may be retained longer. If the chop is stored in high temperatures and high humidity conditions, the chop may increase in bundle integrity, becoming stiff and difficult to process. Chop that stiffens during storage may still be useable; however, a thorough evaluation of the processing characteristics (e.g., matrix impregnation, requisite fiber bandwidth, proper mechanical performance, etc) relative to the customer's operation is strongly recommended. It is the responsibility of the customer to determine if the product will work for their application beyond the 1-year from date of shipment shelf life. For best process characteristics, it is recommended that the product be allowed to surge in the climate with which it will be processed for a period of at least 24 hours before it is used to allow the material to become acclimated to the process area conditions of temperature and relative humidity.



**CUSTOMER
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No.: TP-680
Date: 25-Nov-09
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Page 3 of 3

Document History

Date	Description	Author
11/25/09	1. Section I. - Updated facility ISO certification from 9002 to 9001:2008. 2. Section II. - Updated description from 50 lbs. 3. Section VII.A. - Carton weight was corrected from 50 lbs. to 30 lbs. 4. Section VII.B. - Pallet weight was revised from 1350 lbs. to 945 lbs.	Bob Thomson
2/18/09	New	Bob Thomson