



strength in materials

365 S-2 Glass® Roving

High-Strength Solutions for Your Toughest Reinforcement Challenges

AGY's S-2 Glass® high-strength fibers are specifically designed to meet your most demanding performance processing and cost requirements. AGY's global network of people and facilities are ready to help you develop innovative solutions to your most difficult reinforcement challenges.

Product Application

365 S-2 Glass roving is designed to be used in construction, defense, corrosion, and recreation applications such as:

- Boats
- Composite structures
- High performance components

Product Solutions

S-2 Glass fibers offer a unique combination of properties: strength, impact resistance, stiffness, radar transparency and temperature and fatigue resistance. Compared with other reinforcing materials, S-2 Glass fibers weigh less than conventional glass fiber and deliver better cost performance than aramid and carbon fibers.

Product Description

365 S-2 Glass roving consists of numerous G-filament (9 micron) continuous glass strands, gathered without mechanical twist and treated with multi-compatible sizing.

Resin Compatibility

- Polyester
- Vinyl Ester

Processes

- Weaving
- Hand Lay-up
- Uni-Directional Pre-Impregnation
- Filament Winding
- Contact Molding
- Compression Molding



Power Boat



S-2 Glass Roving

Features	Benefits
S-2 Glass fiber offers significantly more strength than conventional glass fiber: 85% more tensile strength in resin impregnated strands	Consistent high performance for reliable and durable finished parts
Better fiber toughness, modulus of resilience and impact deformation than conventional glass fiber	Improved impact capabilities to finished parts and higher composites durability and damaged tolerance
Softening point: 1056°C (1932°F) Annealing point: 816°C (1500°F) Strain point: 766°C (1410°F)	Greater fiber tensile strength and stability at elevated temperatures in thermoset and thermoplastic applications
Enhanced stiffness	Delivers 25% more linear-elastic stiffness than conventional glass fiber
Excellent tolerance to damage accumulation	The ability of composite parts to withstand high levels of tension and flexural fatigue without catastrophic failure
S-2 Glass fibers deliver 20% reduction in dielectric constant over E-Glass fibers	Radar transparency
Long shelf life, good machinability and excellent durability	Consistent performance and reliability
Quick wet-out (penetration of resin into the strand)	Faster, more efficient processing

PRODUCT INFORMATION

Available Products			Properties		
Linear Density (Nominal Yield)			Characteristic (in epoxy)	ASTM Method	Values
Product Identification	TEX	Yards/Pound			
365-AA-1250	406	1222	Impregnated strand tensile strength	D-2343	3.1-4.1GPa (450-600ksi)
365-AA-250	2033	244	Horizontal shear (short beam)	D-2344	55-76MPa (8-11ksi)
			Wet strength retention after 6 hour water boil	-	95%

Glass Composition

"S Glass" - reference ASTM C 162-98, MIL-R-60346

Nominal Filament Diameter

"G" or 9 microns

Solids (% LOI*)

0.35 minimum

0.50 nominal

0.65 maximum

* Loss on ignition after drying

Additional References

Customer acceptance standard: RF-65

Packaging

Package #	4057	
Type Build	Rhino Tube	
Descriptions	Metric (cm)	English (in)
Outside diameter	17.8	7.0
Inside diameter	7.6	3.0
Tube length	27.7	10.9
Traverse	25.4	10.0
Pallet Type	Carton	
Approximate package weight	6.8kg	15.0lbs
Packages/pallet	60	
Approximate net weight/pallet	408kg	900lbs
Pallets/typical truckload	44	

Note: Metered length packages (type 4059) are also available as follows: 250 yield – 3875yds; 750 yield – 12,000yds, and 1250 yield – 18,000yds. The weight of the package depends upon the metered length.

*4078 package is only available for 463-AA-250 product.

S-2 Glass is a registered trademark of AGY.

www.agy.com



World Headquarters/Americas

2556 Wagener Road • Aiken, South Carolina, 29801 USA • Phone: +(1) 888.434.0945 (toll free) • +(1) 803.643.1501 • Fax: +(1) 803.643.1180
Email: asktheexperts@agy.com

Europe

Le Gemellyon Nord
57 Boulevard Marius Vivier Merle
69003 Lyon, France
Phone: +(33) 4727 81775
Fax: +(33) 4727 81780

China

Shanghai Huazheng Composites
Co., Ltd
Suite 1306-8, Bldg 1,
No.1628 Jinshajiang Rd.
Shanghai 200333 China
Phone: +(86) 21 3251 3871
Fax: +(86) 21 3251 2839

Japan

Sakai Sangyo Co., Ltd
1349-1 Hosojima, Shimada City
Shizuoka Prefecture 427-8512
Japan
Phone: +(81) 547 35 2727
Fax: +(81) 547 35 0015

Korea

Fine Commerce Inc.
#506 Daesung Bld.
17-16 Youido-dong
Youngdeungpo-Gu Seoul
150-874 Korea
Phone: +(82) 2769 1114
Fax: +(82) 2769 1088

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